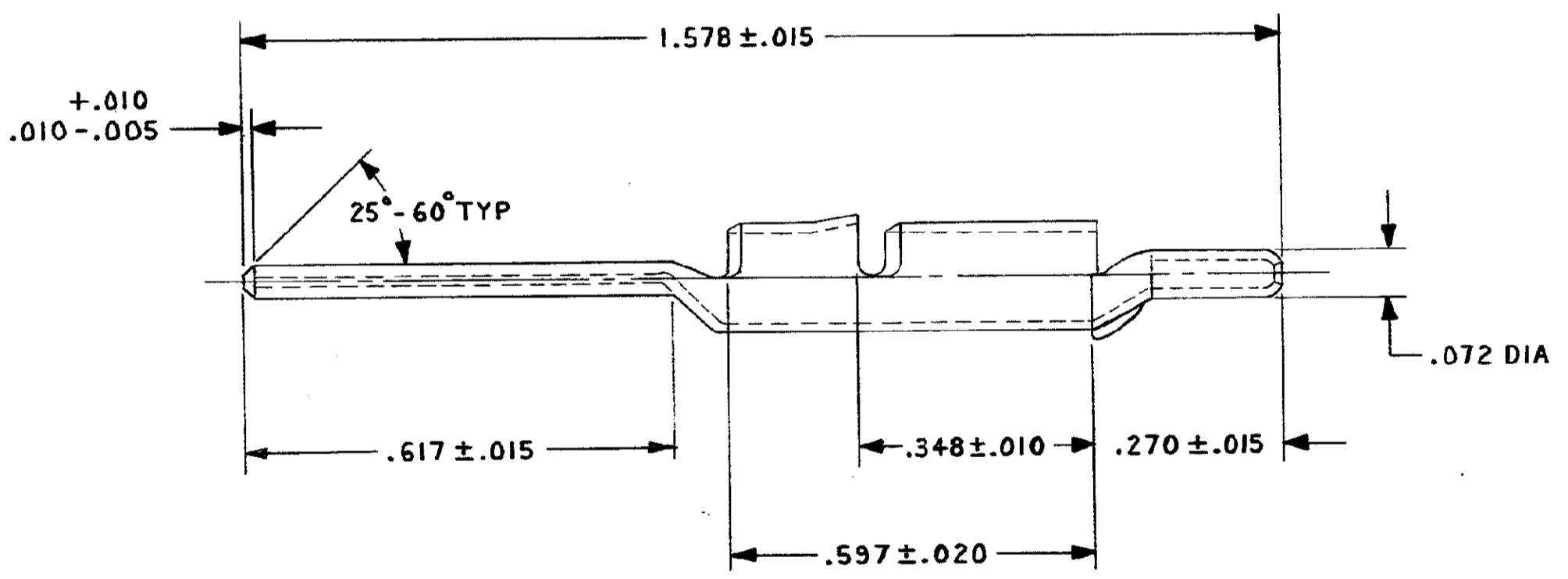
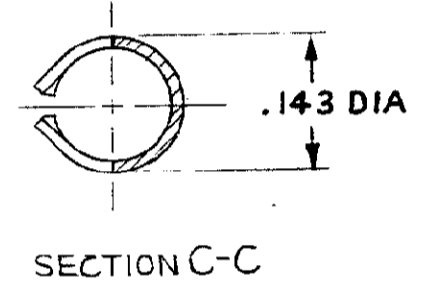
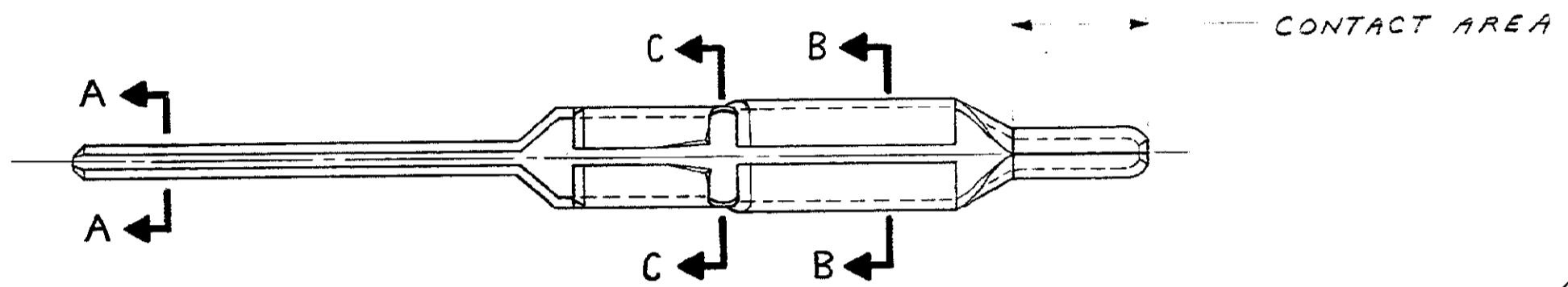


- 1. .000080 MINIMUM AVERAGE GOLD PLATE THICKNESS TO BE MAINTAINED THROUGHOUT LIFE OF CONTACT
- 2. .0003-.0004 ELECTRO TIN PLATE
- 3. MAKE LONGITUDINAL S OF BRASS TO ANY SIDE OF WIRE WRAP TYPE POINT NOT TO EXCEED .030



	497474-3	GOLD OVER NICKEL	⚠
OBsolete	497474-2	ELECTRO TIN	⚠
	PART NO.	PLATING	

REV	DATE	DESCRIPTION	BY	CHKD
H		OBsolete - 2	S 3887	AS 4-51
G		REVISED DIM'S & PICTURE	S 3321	CR 3-86
F		CHANGED FRACTIONS TO DECIMAL	1770	DS 5-61
E		.045 ±.003 WAS .045/.050	3100	CO 4-71
D		.615 WAS .60 REMOVED -1	2213	CS 6-10-44
C		25°-60° WAS .45°-60°		
B		.025 ±.010 WAS .017 ±.007		
A		25°-60° WAS 25°-23°	1217	RJ 1-23-62
		.017 w AS .015	110	NO COPY
		RELOCATED .152 DIA		
		ADDED NOTICES & PART TOL.	1451	RL 1-23-62
		RELEASED FOR PRODUCTION		

REQUIRED PER ASSEMBLY		DWG SIZE	NUMBER	NAME	REMARKS	ITEM NO
		MATERIAL	FINE GRAIN BRASS	HEAT TREAT	SEE TABLE	
		WIRE RANGE	UNLESS OTHERWISE SPECIFIED REMOVE BURRS, BREAK SHARP EDGES 1/64 R MAX. FRACTIONS = 1/64 DECIMALS: .000 = .005 .0000 = .0002			
		CLASS	TYPE			
		DR	C. BAKER 4-12-63	FIRST USED	AMP INCORPORATED HARRISBURG, PENNA.	
		CHK	6-5-63	P.P.P.	LOC NO	497474 H
		DATE	6/6/63	SCALE	5:1	
		DESCRIPTION	PATCH-TIP-WRAP TYPE			

CUSTOMER DRAWING

PRINTED IN U.S.A. DIMENSIONS IN INCHES. DO NOT SCALE PRINT.